## § 60.5380

## § 60.5380 What standards apply to centrifugal compressor affected facilities?

You must comply with the standards in paragraphs (a) through (d) of this section for each centrifugal compressor affected facility.

- (a)(1) You must reduce VOC emissions from each centrifugal compressor wet seal fluid degassing system by 95.0 percent or greater.
- (2) If you use a control device to reduce emissions, you must equip the wet seal fluid degassing system with a cover that meets the requirements of §60.5411(b), that is connected through a closed vent system that meets the requirements of §60.5411(a) and routed to a control device that meets the conditions specified in §60.5412(a), (b) and (c). As an alternative to routing the closed vent system to a control device, you may route the closed vent system to a process.
- (b) You must demonstrate initial compliance with the standards that apply to centrifugal compressor affected facilities as required by \$60.5410(b).
- (c) You must demonstrate continuous compliance with the standards that apply to centrifugal compressor affected facilities as required by §60.5415(b).
- (d) You must perform the required notification, recordkeeping, and reporting as required by §60.5420.

 $[77\ FR\ 49542,\ Aug.\ 16,\ 2012,\ as\ amended\ at\ 78\ FR\ 58436,\ Sept.\ 23,\ 2013]$ 

## § 60.5385 What standards apply to reciprocating compressor affected facilities?

You must comply with the standards in paragraphs (a) through (d) of this section for each reciprocating compressor affected facility.

- (a) You must replace the reciprocating compressor rod packing according to either paragraph (a)(1) or (2) of this section.
- (1) Before the compressor has operated for 26,000 hours. The number of hours of operation must be continuously monitored beginning upon initial startup of your reciprocating compressor affected facility, or October 15, 2012, or the date of the most recent re-

ciprocating compressor rod packing replacement, whichever is later.

- (2) Prior to 36 months from the date of the most recent rod packing replacement, or 36 months from the date of startup for a new reciprocating compressor for which the rod packing has not yet been replaced.
- (b) You must demonstrate initial compliance with standards that apply to reciprocating compressor affected facilities as required by §60.5410.
- (c) You must demonstrate continuous compliance with standards that apply to reciprocating compressor affected facilities as required by §60.5415.
- (d) You must perform the required notification, recordkeeping, and reporting as required by § 60.5420.

## § 60.5390 What standards apply to pneumatic controller affected facilities?

For each pneumatic controller affected facility you must comply with the VOC standards, based on natural gas as a surrogate for VOC, in either paragraph (b)(1) or (c)(1) of this section, as applicable. Pneumatic controllers meeting the conditions in paragraph (a) of this section are exempt from this requirement.

- (a) The requirements of paragraph (b)(1) or (c)(1) of this section are not required if you determine that the use of a pneumatic controller affected facility with a bleed rate greater than the applicable standard is required based on functional needs, including but not limited to response time, safety and positive actuation. However, you must tag such pneumatic controller with the month and year of installation, reconstruction or modification, and identiinformation that allows fication traceability to the records for that pneumatic controller, as required in §60.5420(c)(4)(ii).
- (b)(1) Each pneumatic controller affected facility at a natural gas processing plant must have a bleed rate of zero.
- (2) Each pneumatic controller affected facility at a natural gas processing plant must be tagged with the month and year of installation, reconstruction or modification, and identification information that allows traceability to the records for that